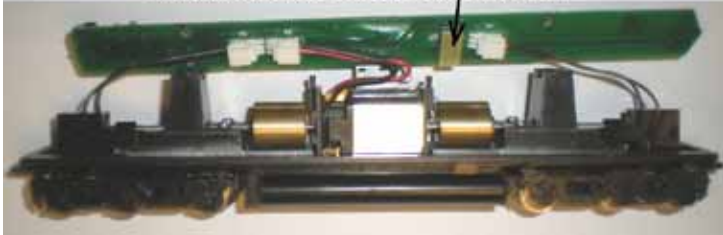


## Installation in Stewart Early Production

Stewart Production Alco Century C628 or C630 with full length circuit board  
When sound is installed only the Red and Clear Class light will operate

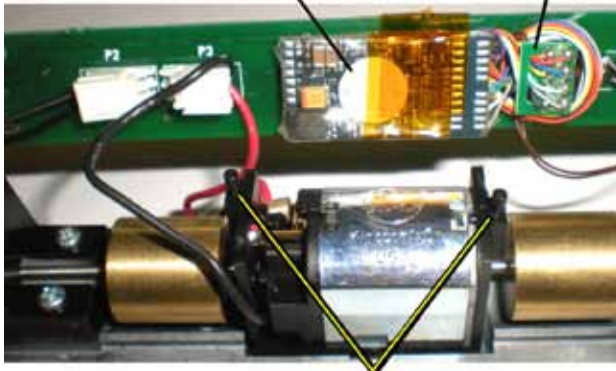


Remove the screws and tip the circuit board as shown.  
No need to disconnect the wires. Remove jumper plug



Solder the 2 brown wires to the speaker

Using Kapton Tape or double side foam tape  
fasten the decoder module in place

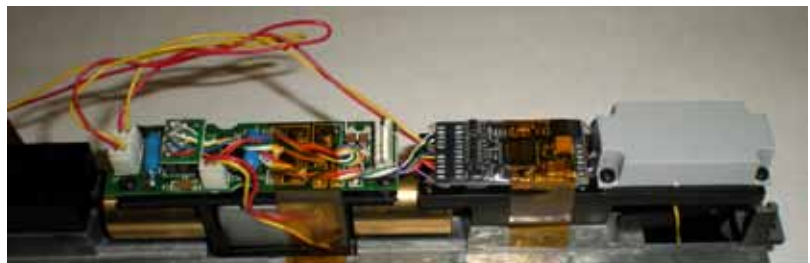


Remove (cutoff) unused post on motor supports

Reassemble the circuit board to the chassis  
Be sure all wires do not interfere with the moving parts or  
stick out past the circuit board



## Installation in Bowser Executive Line Production

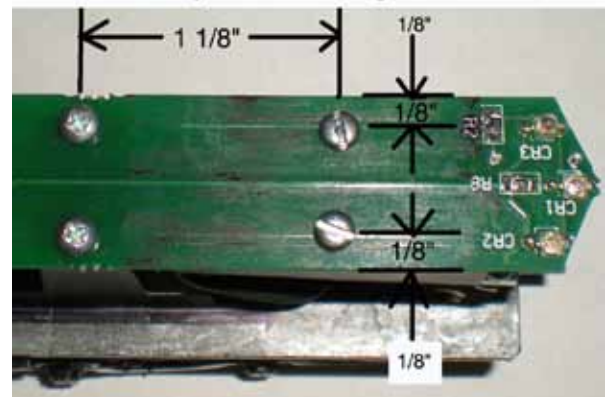


Fasten speaker and housing to frame with 4 screws.  
Fasten module to frame with Kapton tape or double sided foam tape.  
Gather wires and tape to circuit board with Kapton tape  
You are ready to go!

**Alco Century C628, C630  
and MLW CC630M  
Sound Kit for  
Old Stewart production and  
Bowser Executive Line production  
C628, C630, C630M with 8 pin socket  
Kit #691-1225, 1224**

Kit includes LokSound Select Decoder

Drill Circuit board 3/32"  
Align the speaker under the board  
and drill the speaker matching holes #50



Solder the 2 brown wires from the module to the speaker  
Fasten the Speaker and Speaker housing  
together using 4 2-56 x 1/4\"/>

